

# POWERFLEX®

## PART NUMBER

# PFF3-931

## DESCRIPTION

## FRONT UPPER ENGINE MOUNT INSERT

## INSTALLATION GUIDE

### Contents (parts per pack):

- 1 x Polyurethane 3-931 Insert
- 1 x Polyurethane 3-931A Insert
- 1 x PTFE/Silicone Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Support the engine and remove the engine mount.
2. Clean any dirt or corrosion from the mount, removing any flash from the voids.
3. Apply some of the supplied grease to the voids of the mount to help with fitting the inserts.
4. Insert the polyurethane 3-931A part into the void of the mount from the side with the bracket attached, until it sits flush within the mount.
5. Fit the polyurethane 3-931 part into the voids on the opposite side of the mount. There are two tabs on the polyurethane part that fit under the lip of the mount and secure the bush in place.
6. Tension all hardware to manufacturers recommended torque settings.



Figure 1 - Polyurethane part 3-931A half-way into the mount



Figure 2 - Polyurethane part 3-931A fully fitted into the mount



Figure 3 - Polyurethane part 3-931 half-way into the mount



Figure 4 - Polyurethane part 3-931 fully fitted into the mount