

# POWERFLEX®

## PART NUMBER

# PFR16-120

## DESCRIPTION

## REAR TRAILING ARM BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

4 x Polyurethane Bushes    1 x PTFE/Silicone Grease  
4 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Remove original bush from the part, and clean away any dirt or corrosion, once this is completed file away any sharp edges if needed.
2. Insert the new polyurethane bushes into the rear trailing arm bush, until the brims of the Polyurethane component sit flush with the side of the arm.

*Note- When inserting the Polyurethane Bushes, ensure the orientation matches Figure 1, with the brims of the bushes facing each other inwards of the arm.*

3. Apply some of the supplied grease to the Stainless Steel Sleeves and insert them into the bores of the Polyurethane Bushes, allowing their end faces to sit flush with the end faces of the bushes.

4. Tension all hardware to manufacturers recommended torque settings.

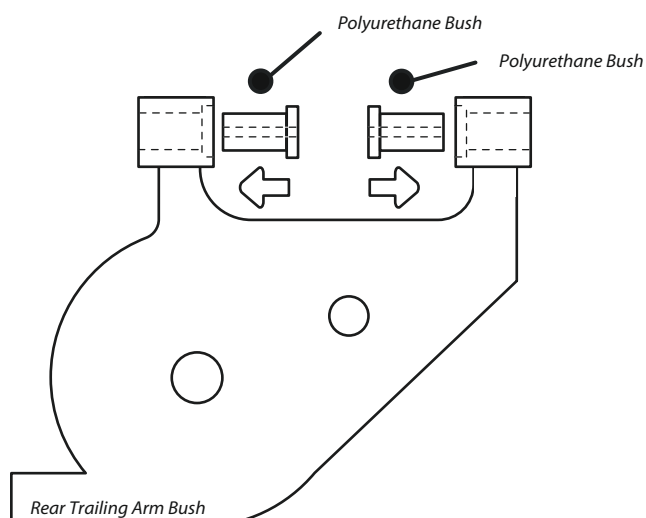


Figure 1 - Inserting the Polyurethane Bushes

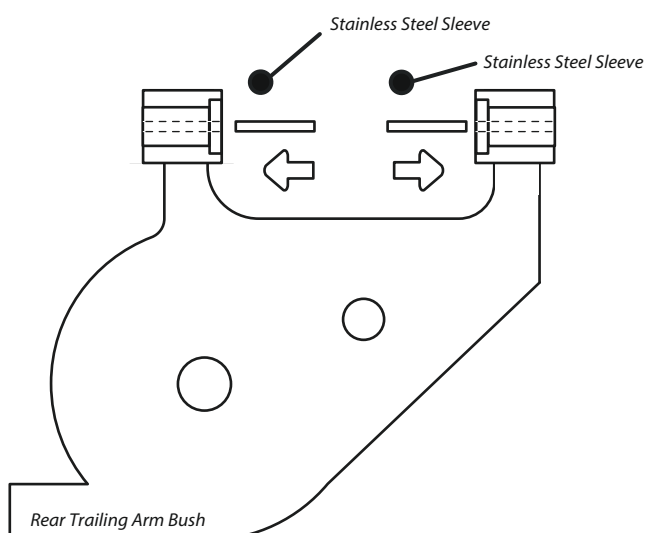


Figure 2 - Inserting the Stainless Steel Sleeves